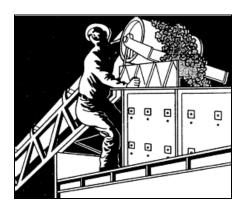
Conveyor Safety Tips for Mechanics



Best Practice Series BP-49

Accidents involving conveyors have caused many deaths and injuries in recent years. Mechanics are often exposed to conveyor hazards. You can help yourself work more safely by watching for these hazards while working on or around conveyors.



Conveyors can grab you
... don't get caught up.

Working Smart

- Lock out the conveyor power switch and tag it before working on that conveyor.
- Align the belt from a safe place and only after you're sure the conveyor can't grab you.
- Return idlers look safe, but they can hurt you. Never try to fix or adjust them while the conveyor is running.

- stalling or repairing a conveyor. Stay clear of suspended loads when in-
- they Conveyor stop cords Check them periodically to make sure actually work. are for your safe-
- Use falling from a conveyor. when working where there a harness or safety is a danger belt and line

Safe Maintenance

- veyor is running. dressings apply belt dressing. If the belt is in motion, can be applied while the condo not manually
- have finished working on the machine. Put the guard back in place when you
- leys while the conveyor is running. Do not try to dislodge rocks from pul-
- **Block** maintenance on the machine. motion conveyors before repairing against ᄋ hazardous performing

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